

AL139 Low temp. Alarm

SPRSUN

Cause analysis

- The filter is blocked, resulting in a small flow;
- There is air in the pipe, which causes the water flow to be unsmooth;
- The pump is not emptied, resulting in a small flow;
- The valve in the water system is not fully opened;
- The set temperature is too low and the flow is too small;
- The water pump is too small, resulting in a small flow.

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Solution

- Clean the filter;
- The pipeline is drained, and the automatic exhaust valve is installed at the highest point of the system;
- Water pump discharges the air;
- Open the valve;
- Reduce the set temperature;
- Replace the pump with a larger head flow.